

Issued on: 22.04.2024
Valid until: undefined
Version: 1



Certificate holder

Victor Buyck Steel Construction n.v.
Pokmoere 4
BE-9900 EEKLO
BELGIUM

Manufacturing plant

Victor Buyck Steel Construction n.v.
Pokmoere 4
BE-9900 EEKLO
BELGIUM
-
Industrieweg 44
BE-9032 WONDELGEM
BELGIUM

Certificate of conformity of the factory production control No. 0965-CPR-1090/2918

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Structural steel components

placed on the market under the name or trade mark of the certificate holder and manufactured in the manufacturing plant mentioned on this certificate.

This certificate confirms that all provisions concerning the assessment and verification of constancy of performance (AVCP) described in Annex ZA of the standard

EN 1090-1:2009 (+A1:2011)

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The first version of this certificate was issued by PROCERTUS or her legal predecessor on 14.6.2011. This certificate remains valid as long as neither the harmonised standard, the construction product, the methods for Assessment and Verification of Constancy of Performance (AVCP) nor the manufacturing conditions in the plant, are modified significantly, unless the certificate is suspended or withdrawn by PROCERTUS.

The validity of this certificate can be verified on <https://extranet-steel.procertus.be> or by scanning the QR code on this certificate.

Ir. C. Ladang
General Manager



**Annex to the certificate of conformity of the factory production control nr. 0965-CPR-1090/2918
delivered on 22.04.2024.**

Certificate holder

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This certificate has been drawn up for products whose factory production control has been assessed and confirmed, and which are described in this annex by means of identification data and when applicable an indication of the levels and classes in which their performance may be found.

The performance of the individual product is declared by the manufacturer by means of a declaration of performance which he draws up and makes available under his own responsibility.

Product description

Structural welded or bolted components in carbon and stainless steel possibly metallic coated for steel constructions and civil engineering works, ... as per requirements of EN 1090-2

Declaration method

1 - 2 - 3a - 3b

« Declaration of product properties by material properties and geometrical data » (1)

« Declaration of the strength value(s) of the component » (2)

« Declaration of the compliance with a given component specification » (3a)

« Declaration of the strength value(s) of the component from purchaser's order » (3b)

Execution class

EXC1 - EXC2 - EXC3 - EXC4

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Certificate No. 1090/2918/918L

This product certificate has been issued on basis of the provisions of the regulations ARG 1090, BRP 1090 and TRA 1090 for the confirmation of the

used welding procedures for structural steel components.

By issuing this certificate, PROCERTUS declares that sufficient confidence can be given to the measures taken by the holder of the certificate to ensure compliance with the above mentioned regulations.

The annex to this certificate containing the data relating to the certificate holder's field of activity is authenticated by PROCERTUS.

The first version of this certificate was issued by PROCERTUS or her legal predecessor on 15.01.2021.

The validity of this certificate can be verified on <https://extranet-steel.procertus.be> or by scanning the QR code on this certificate.

Ir. C. Ladang
General Manager

Annex to the certificate nr. 1090/2918/918L delivered on 19.07.2024.**Certificate holder**

Victor Buyck Steel Construction n.v.
Pokmoere 4
BE-9900 EEKLO

This annex represents the validated scope covered by the certificate by identifying the products, processes and welding coordinators that constitute the certificate holder's domain of activity.

Base products

base metals in steel grades: S235, S275, S355, S460, ... up to S690 according to EN 10025-1 to -6, EN 10210-1 & EN 10219-1 and stainless steels according to EN 10088, groups 8 & 10 according to CEN ISO/TR 15608 with welding as prescribed in EN 1090-2 standard

Welding procedures

- 111 Arc welding with covered electrode
- 114 Arc welding with powder-filled wire (gasless wire)
- 121 Submerged arc welding with solid wire
- 121-2 Submerged arc welding with solid wire, two-wire technique
- 135 Gas arc welding with solid wire under active gas protection (MAG welding)
- 136 Gas arc welding with flux-filled wire under active gas protection
- 138 Gas arc welding with metal-filled wire under active gas protection
- 783 Arc welding of studs with ceramic ring or shielding gas

Welding coordinators

- Mr. K. ARNO, International Welding Engineer (IWE), for EXC 1 to 4
- Mr. F. CAMPE, International Welding Engineer (IWE), for EXC 1 to 4
- Mr. T. DE MEYERE, International Welding Engineer (IWE), for EXC 1 to 4
- Mr. K. DEVLAMYNCK, International Welding Engineer (IWE), for EXC 1 to 4
- Mrs. M. VAN DE VYVER, International Welding Engineer (IWE), for EXC 1 to 4