



Rue Ravensteinstraat 4, 1000 BRUSSELS

## Certificate of conformity of the factory production control

**1148-CPR-20110614-918**

issued on the basis of the certification scheme specified in BRP CE and TRA CE EN 1090.

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

### **Structural steel components**

placed on the market under the name or trade mark of

**Victor Buyck Steel Construction n.v.**

**Pokmoere 4**

**B-9900 EEKLO**

and produced in the manufacturing plant

**Pokmoere 4, B-9900 Eeklo – Industrieweg 44, B-9032 Wondelgem**

This certificate attests that alle provisions concerning the assessment and verification of constancy of performance described in

**EN 1090-1:2009 + A1:2011**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on 14/06/2011 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Brussels, 25/01/2024

Benny DE BLAERE, Managing director

The validity of the present certificate is confirmed if visible on the OCAB-OCBS website.

**Annex to the certificate of conformity of the factory production control:**

**1148-CPR-20110614-918**

This certificate has been drawn up for products whose factory production control has been assessed and confirmed, and which are described in this annex by means of identification data and an indication of the levels and classes in which their performance may be found.

The performance of the individual product is declared by the manufacturer by means of a declaration of performance which he draws up and makes available under his own responsibility.

**Product description**

Structural welded or bolted components in carbon and stainless steel possibly metallic coated for steel constructions and civil engineering works, ... as per requirements of EN 1090-2

**Declaration method**

1 - 2 - 3a - 3b

« Declaration of product properties by material properties and geometrical data » (1)

« Declaration of the strength value(s) of the component » (2)

« Declaration of the compliance with a given component specification » (3a)

« Declaration of the strength value(s) of the component from purchaser's order » (3b)

**Execution class**

EXC1 - EXC2 - EXC3 - EXC4

## Welding Certificate

**OCAB-OCBS-20110614**

This Welding Certificate is a voluntary annex to the Certificate of Conformity 2+ of the Factory Production Control (FPC) 1148 - CPR – 20110614 - 918 of

**Victor Buyck Steel Construction n.v.**

**Pokmoere 4**

**B-9900 Eeklo**

In its plants of

**Pokmoere 4, B-9900 Eeklo and Industrieweg 44, B-9032 Wondelgem**

for constituent products in steel grades S235, S275, S355, S460, up to and including S 690 according to EN 10025-1 to -6, EN 10210-1 & EN 10219-1 and Stainless steel according to EN 10088, groups 8 & 10 according to CR ISO 15608 about the activities of welding as required in EN 1090-2 standards.

### Welding processes according to EN ISO 4063:2010:

**111 Manual metal-arc welding**

**114 Self-shielded tubular cored arc welding**

**121 Submerged arc welding with solid wire electrode**

**121-2 Submerged arc welding with two solid wire electrodes (twin-arc, tandem)**

**135 Metal active gas welding (MAG welding)**

**136 Metal active gas welding (MAG welding) with flux cored electrode**

**138 Metal active gas welding (MAG welding) with metal cored electrode**

**783 Drawn arc stud welding with ceramic ferrule or shielding gas**

# OCAB-OCBS

## Voluntary Certification

### Responsible Welding Coordinators according to EN ISO 14731:

- Mr K. ARNO, International Welding Engineer (IWE), for EXC 1 up to 4
- Mr F. CAMPE, International Welding Engineer (IWE), for EXC 1 up to 4
- Mr T. DE MEYERE, International Welding Engineer (IWE), for EXC 1 up to 4
- Mr K. DEVLAMYNCK, International Welding Engineer (IWE), for EXC 1 up to 4
- Mrs. M. VAN DE VYVER, International Welding Engineer (IWE), for EXC 1 up to 4



Brussels, 25/01/2024

Benny DE BLAERE, Delegated administrator

The validity of the present certificate is confirmed if visible on the OCAB-OCBS website